

Technical Data Sheet

Polygomma Butyl Pond Liner

Description

Polygomma Butyl Pond Liner is a non-reinforced cured single-ply Butyl liner.

Preparation of Substrates

The substrate should be free from any objects that would damage the Butyl pond liner. If required, consider laying a 250-300 GSM geotextile on the soil before laying the Butyl liners.

Suggested Application Procedure

- Compact the soil to the tune of 85%-95% (Standard Proctor). Make sure all debris that could damage the Butyl liner are removed.
- Lay a 250-300 GSM geotextile. Maintain an overlap of minimum 50 mm for the geotextile,
- Lay the Butyl pond liner. The overlaps of the Butyl pond liner are done with either the seam tapes or the bonding adhesive.
- As a general thumb rule, the anchoring (for termination) is set-up approximately 1 meter back from the top of the slope. The anchor trench is generally 0.5-meter-wide and 1 meter deep.

Please contact the manufacturer for detailed application procedure. This is a general application procedure. It may have to be modified to adapt to site conditions/requirements and as required by the contractor/consultants.

Storage

The Butyl pond liner should be stored in clean and covered surroundings and it should be stored in a way that there is no physical damage to the liner during storage.

Precautions

1. Take care when moving, transporting, handling, etc. to avoid punctures and physical damage. Always life and shift.
2. Isolate waste products, such as petroleum products, greases, oils (mineral and vegetable) and animal fats from the Butyl pond liner.
3. Refer to Material Safety Data Sheets (MSDS) for safety information.

Technical Specifications

Technical Specifications of Polygomma Butyl Pond Liner

Physical Property	Test Method	Requirement of ASTM D-6134	Polygomma Values
Colour	-	-	Black
Thickness (mm)	ASTM D-412	1.37	1.50
Tensile Strength (MPa)	ASTM D-412	8.3-Min	8.5 to 9-Min
Elongation Ultimate (%)	ASTM D-412	300-Min	320-Min
Tear Resistance (kN/m)	ASTM D-624	26.2 Min	27.21 Min
Tensile Set (%)	ASTM D-412	10 Max	10 Max
Brittleness Point Max (°C)	ASTM D-746	-40	-40
Heat Aging (166h @ 116°C)	ASTM D-573		
➤ Tensile Strength MPa	ASTM D-412	6.2 Min	6.1 to 7.5 Min
➤ Elongation Ultimate (%)	ASTM D-412	210 Min	216.5 Min
➤ Liner Dimensional Change (%)	ASTM D-1204	±2	±2
Water Absorption Max, Mass %	ASTM D-471	2	2
Factory Seam Strength-Min (kN/m)	ASTM D-816	8.8	Liner Ruptured
Puncture Resistance (Kg)	ASTM D-154	43 Kg	48.7 Kg
Visual Inspection	-	Pass	Pass

Ref ASTM D-6134 & tolerance as per UEATC: MOAT No 46-1988

The thickness tolerance shall be +15%, -10% of the thickness agreed upon, as mentioned in ASTM D-6134. As the product standards continue to revise, please refer to the latest applicable code for any update on the properties.

The above values are taken from specimens made under reproducible conditions. However, they may differ somewhat on actual production/supply due to vulcanization conditions at the factory.

The standard width of our Butyl pond liner is 1.2 meters. For Butyl pond liner of widths above 1.2 meters, there shall be a factory vulcanized seam at 1.2 meters, parallel to the width of the Butyl pond liner.

The information given here in is based on tests conducted in-house laboratory and/or independent accredited laboratories. While the information is presented as true and accurate to the best of our knowledge, Polygomma assumes no responsibility or liability regarding the use of this information. The right to make periodic revisions of the specifications without prior notice is reserved. Many factors beyond our control can affect and influence the use and performance of our products at any application. Since these factors are uniquely within the users' knowledge and control, it is essential that users evaluate the product to determine its suitability for purpose. Please, ensure before using that product is suitable for the intend application. No warranty is given or implied by us as the site conditions and the skill of labour used for application is beyond our control.

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